CHAPIRICA T. CHAPIRICA T. CHAPIRICA OCHOPIAGONA A T

## **WELDING CERTIFICATE DIN EN 1090**

THIS WELDING CERTIFICATE IS AN ATTACHMENT TO THE CERTIFICATE NUMBER

2499 - CPR - 0314021-00-04 FOR THE CONFORMITY OF THE COMPANY PRODUCTION CONTROL AND IS

ONLY VALID IN CONNECTION WITH THE CERTIFICATE NAMED WITHIN THE AREA OF VALIDITY

OF THE CONSTRUCTION PRODUCTS REGULATION.

MANUFACTURER: BEBA TECHNOLOGY GMBH & CO. KG

CLOPPENBURGER STR. 21 D - 49632 ESSEN / OLDBG.

PRODUCTION SITE(S): AS NAMED ABOVE

TECHNICAL SPECIFICATION: EN 1090-2:2018-09

DIBT- ZULASSUNGSBESCHEID Z-30.3-6

EXECUTION CLASS: STEEL STRUCTURES AND CONSTRUCTIONS KITS UP TO AND

INCLUDING EXC2 IN ACCORDANCE WITH EN 1090-2

WELDING PROCESS(ES): 135 - MAG - ACTIVE GAS METAL ARC WELDING WITH

SOLID WIRE ELECTRODE

141 - WIG - TUNGSTEN INERT GAS WELDING WITH

SOLID WIRE ELECTRODE

BASIS MATERIALS: S235, S275, S355 IN ACCORDANCE WITH EN 10025-2

1.4301, 1.4307, 1.4401, 1.4404, 1.4541, 1.4571 IN ACCORDANCE

WITH EN 10088

S355MC IN ACCORDANCE WITH EN 10149-2

RESPONSIBLE WELDING

COORDINATOR:

MANFRED ROSENBAUM BORN 03.09.1960

WELDING SPECIALIST/IWS (DVS/IIW)

REPRESENTATIVES: N.N.

START OF VALIDITY: 13.01.2021

NEXT INSPECTION: 12.01.2024 (ON-SITE INSPECTION)

CERTIFICATE REG. NO.: SCH 0314021-00-04

COMMENTS: WITHIN GERMANY THE "BAUREGELLISTE" AND THE ACCORDING

"ANPASSUNGSRICHTLINIE STAHLBAU" MUST BE COMPLIED WITH. FOR NON-RUSTING STEELS WITHIN GERMANY THE NOTE OF AUTHORISATION Z-30.3-6 OF THE DEUTSCHEN INSTITUTS FÜR

BAUTECHNIK (DIBT) MUST BE COMPLIED WITH.

Bonn, 28.04.2021

Dipl.-Ing. René Lövenich Head of Certification Body